
NAS1802 Series

Hex Head, Alloy Steel, High Precision Screw

NAS1802-04-1 thru NAS1802-04-100 (.1120-40 diameter)
NAS1802-06-1 thru NAS1802-06-100 (.1380-32 diameter)
NAS1802-08-1 thru NAS1802-08-100 (.1640-32 diameter)
NAS1802-3-1 thru NAS1802-3-100 (.1900-32 diameter)
NAS1802-4-1 thru NAS1802-4-100 (.2500-28 diameter)
NAS1802-5-1 thru NAS1802-5-100 (.3125-24 diameter)
NAS1802-6-1 thru NAS1802-6-100 (.3750-24 diameter)

Material:

Alloy Steel – A286

Material Spec:

AMS5731, AMS5732, AMS5737, AMS5853

Tensile Strength:

160-190 KSI Min.

Hardness:

36-40 HRC

Finish:

Passivated per AMS2700, METHOD 1, TYPE 8. CLASS 4

example: NAS1802-04-1

Passivated per AMS2700, METHOD 2, No Post Treatment – add “**B**” suffix

example: NAS1802-04-1B

Passivated per AMS2700, METHOD 1, TYPE 8. CLASS 4, No Post Treatment

– add “**M**” suffix example: NAS1802-04-1M

Cadmium Plated per QQ-P-416, TYPE 2, CLASS 2 – add “**P**” suffix

example: NAS1802-04-1P

Heat Treatment Spec:

AMS2759

Thread Length:

Available in the entire range of standard lengths

Drilling Options:

No Hole

example: NAS1802-04-1

Drill 3 Holes in Head for Safety Wire – add “**D**” (replace hyphen)

example: NAS1802-3D1 thru NAS1802-6D100

For inquiries or to place an order please call us at 718-847-6321.